

## Veradel<sup>®</sup> 3600P

## polyethersulfone

Veradel® PESU was formerly marketed as Gafone™ PESU

Veradel® 3000P, 3100P, 3200P, 3400P and 3600P are polyethersulfone (PESU) powders for dissolving or dispersing into solutions. They can also be ground to smaller particle size or blended with other solid particles. The grades differ by their molecular weights, with 3000P the highest and 3600P the lowest. There is a direct correlation between molecular weight and solution viscosity. PESU offers excellent toughness and outstanding hydrolytic resistance. It resists attack from steam, boiling water, and mineral acids. Cast films or coatings of PESU are transparent and have additional desirable properties including long term thermal stability, excellent metal adhesion and formability and inherent flame resistance.

Typical applications include high-temperature coating formulations, membranes, advanced high-temperature composites, and specialty adhesives.

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Material Status	<ul> <li>Commercial: Active</li> </ul>			
Availability	<ul> <li>Africa &amp; Middle East</li> <li>Asia Pacific</li> <li>Europe</li> </ul>	<ul><li>Latin America</li><li>North America</li></ul>		
Features	<ul> <li>Acid Resistant</li> <li>Chemical Resistant</li> <li>Creep Resistant</li> <li>Flame Retardant</li> <li>Food Contact Acceptable</li> <li>Good Adhesion</li> <li>Good Dimensional Stabili</li> <li>Good Thermal Stability</li> </ul>	<ul> <li>High Flow</li> <li>High Heat Resister</li> <li>High Tensile Stress</li> <li>Hydrolysis Resister</li> <li>Low Molecular W</li> </ul>	<ul> <li>High Heat Resistance</li> <li>High Tensile Strength</li> <li>Hydrolysis Resistant</li> <li>Low Molecular Weight</li> </ul>	
Uses	<ul><li>Adhesives</li><li>Binder</li></ul>	<ul><li>Coating Applicat</li><li>Compounding</li></ul>	<ul><li>Coating Applications</li><li>Compounding</li></ul>	
Agency Ratings	<ul> <li>NSF STD-51<sup>1</sup></li> </ul>			
RoHS Compliance	RoHS Compliant			
Appearance	<ul> <li>Transparent - Slight Yello</li> </ul>	W		
Forms	• Granules	<ul> <li>Powder</li> </ul>		
Processing Method	<ul><li>Coating</li><li>Solution Processing</li></ul>	<ul> <li>Spraying</li> </ul>		
Physical		Typical Value Unit	Test method	
Density / Specific Gravity		1.37	ASTM D792	
Water Absorption (24 hr)		0.60 %	ASTM D570	
Solution Viscosity <sup>2</sup>		275 mPa·s	Internal Method	
Residual Solvent		0.50 %	Internal Method	
Thermal		Typical Value Unit	Test method	
Glass Transition Temperature		220 °C	ASTM E1356	
CLTE - Flow		4.9E-5 cm/cm/°C	ASTM D696	

## Notes

Typical properties: these are not to be construed as specifications. <sup>1</sup> Maximum Temperature of Use: 124°C (356°F) <sup>2</sup> 25% in dimethylacetamide at 40°C

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