

Tecnoflon® FOR 60K

fluoroelastomer

TECNOFLON® FOR 60K is a medium-low viscosity cure incorporated fluoroelastomers copolymer. This grade is designed to improve bonding in any application requiring adhesion to metal. In shaft seals or valve stem seals production, Tecnoflon® FOR 60K greatly reduces the reject rate due to adhesion problems.

Some of the basic properties of Tecnoflon® FOR 60K are:

- Superior bonding to metal
- · Very good scorch safety
- · Superior mold flow
- · Lack of mold fouling

- · Excellent hot tear resistance
- · Excellent mold release

Tecnoflon® FOR 60K can be used for injection, compression, and transfer moulding of gaskets and seals. The product can be mixed using typical fluoroelastomers compounding ingredients and mixing can be accomplished with two-roll mills or internal mixers.

The material can be extruded into hoses or profiles and can be calendered to make sheet stocks or belting. Finished goods can be produced by a variety of rubber processing methods.

Click here for full datasheet.

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Material Status	Commercial: Active		
Availability	• Europe	North America	
Features	BondabilityCopolymerGood AdhesionGood Mold Release	Good Tear StrengthHigh FlowMedium-low Viscosity	
Uses	AdhesivesBlendingBondingGasketsHose	 Metal Bonding Profiles Seals Sheet	
Appearance	 Off-White 		
Forms	• Slab		
Processing Method	CalenderingCompoundingCompression Molding	ExtrusionInjection MoldingTransfer Molding	
Physical	Typical Value Unit		

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Mooney Viscosity ¹ (ML 1+10, 250°F)	30 MU	
Fluorine Content ¹	66 %	

Notes

Typical properties: these are not to be construed as specifications.

¹ Raw polymer

Tecnoflon° FOR 60K fluoroelastomer

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