

Ryton° BR42B polyphenylene sulfide

Ryton® BR42B 40% glass fiber reinforced polyphenylene sulfide compound is specially formulated to provide low coefficient of friction and reduced wear rate for use in applications requiring low surface friction and/or wear.

General

Material Status

Availability	Asia Pacific	 Latin America 	
	• Europe	North America	
Filler / Reinforcement	 Glass Fiber, 40% Filler by Weight 		
Features	Low Friction	v Friction • Wear Resistant	
Uses	• Electrical/Electronic Applications		
RoHS Compliance	RoHS Compliant		
Automotive Specifications	CHRYSLER MS-DB-570 CPN 51001 • PSA Peugeot-Citroën SPA X62 5102		
Appearance	Natural Color		
Forms	• Pellets		
Processing Method	Injection Molding		
Physical	Typical V	/alue Unit	Test method
Density / Specific Gravity		1.76	ASTM D792
Molding Shrinkage			
Flow : 3.20 mm		0.20 %	
Across Flow : 3.20 mm	0.50 %		
Water Absorption (24 hr, 23°C)	C	0.020 %	
Mechanical	Typical V	/alue Unit	Test method
Tensile Strength			
		186 MPa	ASTM D638
		185 MPa	ISO 527-2
Tensile Elongation (Break)		1.6 %	ASTM D638 ISO 527-2
Flexural Modulus]2	4500 MPa	ASTM D790 ISO 178
Flexural Strength			
		269 MPa	ASTM D790
		265 MPa	ISO 178
Compressive Strength		255 MPa	ASTM D695
Poisson's Ratio		0.40	
Coefficient of Friction ²			ASTM D3702
vs. Steel - Dynamic		0.32	
Wear Rate ²	1.6	0E-6 m/hr	ASTM D3702

• Commercial: Active

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Impact	Typical Value	Unit	Test method
Notched Izod Impact			
3.18 mm	91	J/m	ASTM D256
	9.5	kJ/m²	ISO 180/A
Unnotched Izod Impact			
3.18 mm	750	J/m	ASTM D4812
	40	kJ/m²	ISO 180
Hardness	Typical Value	Unit	Test method
Rockwell Hardness	, ,		ASTM D785
M-Scale	97		
R-Scale	117		
Thermal	Typical Value	Unit	Test method
Deflection Temperature Under Load			ASTM D648
1.8 MPa, Unannealed	265	°C	
CLTE			ASTM E831
Flow: -50 to 50°C	1.5E-5	cm/cm/°C	
Flow: 100 to 200°C	1.0E-5	cm/cm/°C	
Transverse: -50 to 50°C	4.0E-5	cm/cm/°C	
Transverse: 100 to 200°C	8.0E-5	cm/cm/°C	
Thermal Conductivity	0.33	W/m/K	
UL Temperature Rating	180	°C	UL 746B
Electrical	Typical Value	Unit	Test method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	22	kV/mm	ASTM D149
Dielectric Constant			ASTM D150
25°C, 1 kHz	3.70		
25°C, 1 MHz	3.70		
Dissipation Factor			ASTM D150
25°C, 1 kHz	2.0E-3		
25°C, 1 MHz	3.0E-3		
Comparative Tracking Index (CTI)	150	V	UL 746A
Insulation Resistance ³ (90°C)	1.0E+11	ohms	
Flammability	Typical Value	Unit	Test method
Flame Rating (1.6 mm)	V-0		UL 94
Oxygen Index	48	%	ASTM D2863

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Notes

Typical properties: these are not to be construed as specifications.

- 1 CPN 5100
- ² Against 52100 steel; 100 hrs; 250 psi; 36 rpm; dry; ambient temperature; PV=2500
- ³ 95%RH, 48 hr

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