

Halar® 1400LC

ethylene chlorotrifluoroethylene copolymer

General

Material Status	• Commercial: Active	
Availability	• Africa & Middle East • Asia Pacific • Europe	• Latin America • North America
Features	• Low Viscosity	
Uses	• Fibers	
Forms	• Pellets	
Processing Method	• Meltblown Nonwovens	

Physical	Typical Value	Unit	Test method
Density / Specific Gravity	1.68		ASTM D792
Melt Mass-Flow Rate (MFR) (275°C/2.16 kg)	500	g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.5	%	ASTM D955
Water Absorption (Equilibrium)	< 0.10	%	ASTM D570

Mechanical	Typical Value	Unit	Test method
Tensile Modulus ¹ (23°C)	1780	MPa	ASTM D638
Tensile Strength ¹ (Yield, 23°C)	30.0	MPa	ASTM D638
Tensile Elongation ¹ (Yield, 23°C)	1.0 to 10	%	ASTM D638
Flexural Modulus ² (23°C)	1690	MPa	ASTM D790
Flexural Strength ² (23°C)	47.0	MPa	ASTM D790
Coefficient of Friction			ASTM D1894
vs. Itself - Dynamic	0.20		
vs. Itself - Static	0.20		

Impact	Typical Value	Unit	Test method
Notched Izod Impact			ASTM D256
-40°C, 3.20 mm	19	J/m	
23°C, 3.20 mm	25	J/m	

Hardness	Typical Value	Unit	Test method
Rockwell Hardness (R-Scale)	73		ASTM D785
Durometer Hardness (Shore D)	69		ASTM D2240

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Thermal	Typical Value Unit	Test method
Deflection Temperature Under Load		ASTM D648
0.45 MPa, Unannealed	109 °C	
1.8 MPa, Unannealed	68.0 °C	
Melting Temperature	235 °C	ASTM D3418
CLTE – Flow	1.0E-4 cm/cm/°C	ASTM D696
Specific Heat (23°C)	962 J/kg/°C	ASTM D3418
Thermal Conductivity (40°C)	0.15 W/m/K	ASTM C177
Thermal Stability – 1% mass loss, N2	300 °C	TGA

Electrical	Typical Value Unit	Test method
Volume Resistivity ³ (23°C)	5.5E+16 ohms·cm	ASTM D257
Dielectric Strength (23°C, 3.20 mm)	14 kV/mm	ASTM D149
Dielectric Constant (23°C, 1 MHz)	2.57	ASTM D150

Flammability	Typical Value Unit	Test method
Flame Rating	V-0	UL 94
Oxygen Index	52 %	ASTM D2863

Additional Information

Storage and Handling

- Halar® melt processable fluoropolymer resins can be stored without shelf life issues when kept in a clean and dry area at ambient temperatures. Opened containers should be tightly resealed to prevent any contamination.

Notes

Typical properties: these are not to be construed as specifications.

¹ 50 mm/min

² 2.5 mm/min

³ 50% RH



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